



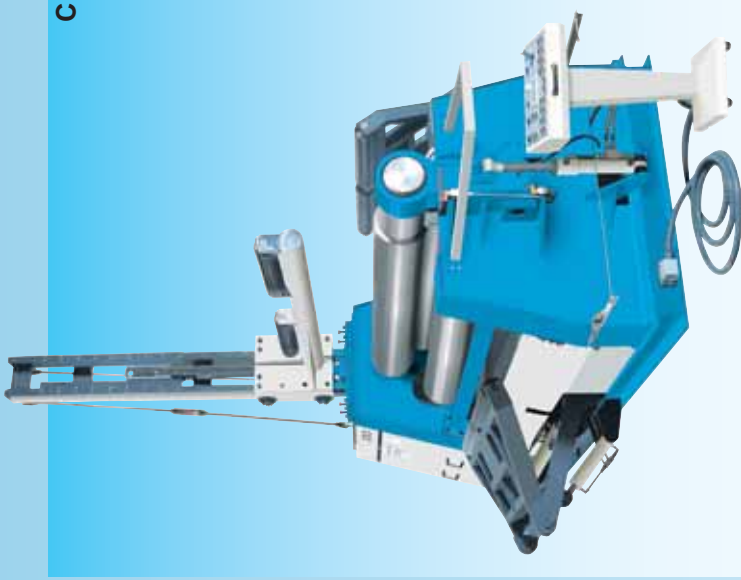
Hydraulic 3-Roll Bending Machine

KRB

Perfect and easy Roll Bending

starting at

\$ 62,100



Standard Equipment:

hardened rollers, conical bending feature, digital display, control panel, operator manual

Optional Equipment:

material feed table, profile roller set, extended roller ends for profile roller mounting, side and center supports for large-diameter plate rings, infinitely variable rotation speed

- **hardened rollers, suitable for stainless steel**
- 3 separate hydraulic drive motors and planetary gears
- hydraulically operated safety clutch and support bearings
- hydraulic roller feed and parallelism adjustment
- all rolls supported by roller bearings
- overload protection
- hydraulic components form Parker, Bosch
- electric components from Siemens, Telemecanique
- minimum bending diameter = 3 times the diameter of the top roller

Specifications	KRB 2010	KRB 2013	KRB 2025	KRB 2508	KRB 2513	KRB 3008	KRB 3013	KRB 3016
work length "	82	82	82	102	102	122	122	122
max. thickness "	0.5	0.63	1.2	0.4	0.63	1.2	0.4	0.63
max. plate thickness for prebending "	0.4	0.5	1	0.3	0.5	1	0.3	0.5
Ø top roll "	9	10.5	14	9	11.75	15.25	10.5	13
Ø side roll "	8.25	9.75	13	8.25	10.5	14	9.75	11.75
motor rating Hp	10	15	20	10	15	25	15	20
length "	153	153	168	173	181	209	193	201
width "	54	57	74	54	64	84	57	71
height "	51	55	74	51	65	80	55	72
weight lbs	10560	13200	22880	11000	16500	35200	14300	26400
Part no.	131 950	131 951	131 952	131 953	131 954	131 955	131 956	131 958
Price \$	62,100	73,000	170,200	73,500	94,800	162,000	87,600	120,200

Sheet Metal Work Grinding Saws Turning • Milling • Drilling CNC Machining Cutting • Eroding

For conical bending, reduce all bend values by 50 %.
The use of hardened bending rolls is recommended!