



## Short line master-coils

This is the universal solution for press feeding lines with progressive die.

### Our mission :

Feed a high tonnage press to enable the stamping of automotive body parts.

### Our challenges :

- HSLA and top HSLA sheet metal working (1200 MPa)
  - Coils up to 25 tons
  - Thickness : 0.8 to 8.0 mm
  - Maxi width : 1500 mm
- Flexibility thanks to quick production changes
  - 5 minutes for a coil loading
  - 10 minutes to finish a series production, recoil the coil end and take a new coil
  - 15 minutes for a complete change with scrap ejection of the strip extremity and cutting of the beginning of the new coil as well as its full insertion

### The Master-Coil force :

- safety and user-friendliness
- all adjustment parameterization
- a common operator's terminal display for both the line and the press
- material insertion in semi-automatic mode
- housing around the rear loop.

