

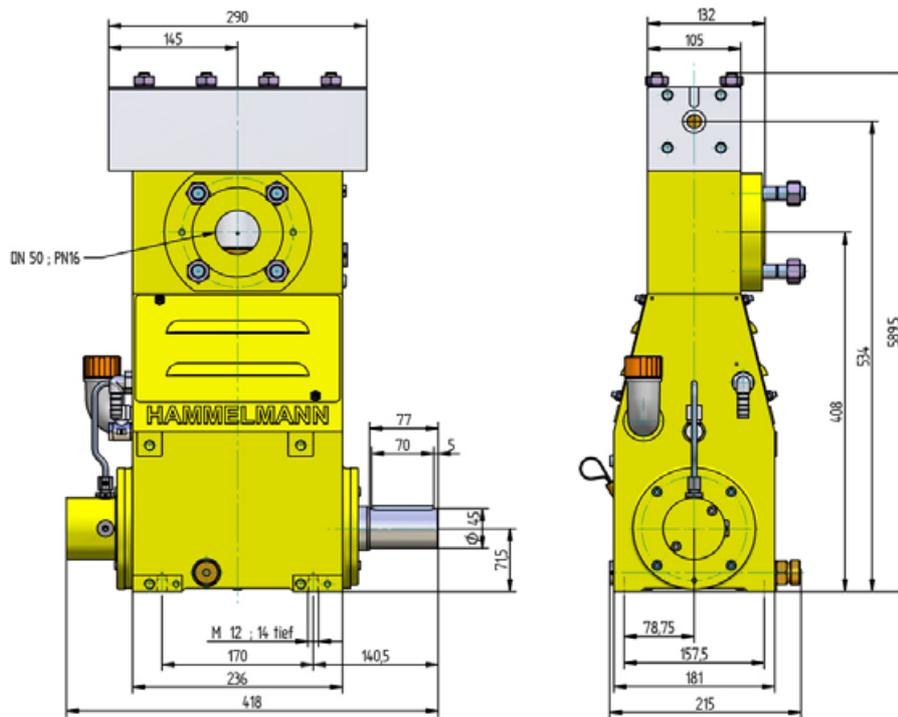
HDP 20 High Pressure Pump Series

Design criteria

Hammelmann high pressure pumps are built to operate at the continuous maximum duty stated in the performance parameters. Just compare the crank shaft speed, average plunger speed, plunger diameter and power rating.

High Pressure Pump

Weight: 95 kg



Features

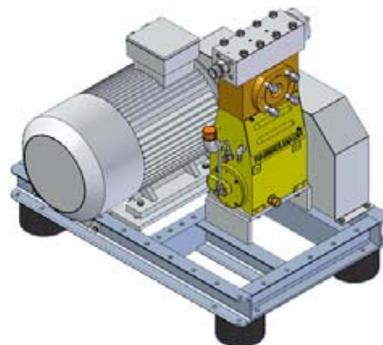
- Power ratings up to 18,5 kW
- Vertical 3 cylinder design
- Wide variety of complementary ancillaries

Quality and reliability

- Stainless steel stress free pump head
- Bellows form hermetic seal between the suction chamber and crank section
- Choice of application specific seal assemblies
- Solid ceramic or tungsten carbide plungers
- Choice of bronze (standard) or stainless steel suction chamber
- Crank section calculation by 'Finite element method' ensures long working life under continuous load
- Pressurised oil lubrication system
- Separate oil pump

Stationary unit with electric motor

Length: 1000 mm
Width: 752 mm
Height: 890 mm
Weight: approx. 450 kg
at 22 kW



Main dimensions without accessories such as suction line, pressure regulator etc. All shown as right side drive. Detailed dimensional drawings and weights available on request.

HDP 20 series, technical data

Performance parameters

Q [l/min]*	Required power rating [kW]			D	r.p.m.	
	11	15	18,5			
	Operating pressure [bar]				n ₁	n ₂

2,2	2200	3000	3500	8	1500/1800/2150	625
2,7	1850	2500	3100			750
3,2	1550	2100	2600			900
3,5	1400	1950	2200	10	1500/1800/2150	625
4,2	1150	1600	2000			750
5,1	980	1300	1650			900

* At pressures over 2000 bar approx. 5% of the flow rate is lost due to the compressibility factor of water

6	940	1250	1550	12	1500/1800/2150	625
7	810	1100	1350			750
8	710	960	1150			900
9	630	860	990	15	1500/1800/2150	625
11	520	710	870			750

Conversion table

Rating 1 kW = 1.34 HP
 Op. pressure 1 bar = 14.5 psi
 Flow rate 1 l = 0.264 US gallon
 1 l = 0.22 Imp. gallon

D = Piston/Plunger dia. [mm]

n₁ = Motor/Engine r.p.m.

n₂ = Crankshaft r.p.m.

- Rod force: 17,6 kN
- Stroke: 30 mm
- Mean piston speed at n₂
 625 r.p.m. = 0,63 m/sec
 750 r.p.m. = 0,75 m/sec
 900 r.p.m. = 0,90 m/sec

Typical high pressure pump units



- Stationary unit with electric motor



Type designations

Sealing system	D	HDP Type
Hydrodynamic with tungsten carbide plungers	8	24
Labyrinth with solid ceramic plungers	10 - 15	22
Packed sleeves with solid ceramic plungers	10 - 15	27

D = Piston/Plunger dia. [mm]



- Stationary electric unit with sound damping cover

Hammelmann
 Maschinenfabrik GmbH

Postfach 3309 • D-59282 Oelde
 Zum Sundern 13-21 • Germany
 eMail: mail@hammelmann.de

Telefon (0 25 22) 76-0
 Telefax (0 25 22) 76-444
 Internet: www.hammelmann.de

